



MONACO
COACH CORPORATION

May 16, 2005

VEHICLE SAFETY DEFECT SERVICE BULLETIN

Recall Campaign
USA 05V053000 / CANADA 05-036
Monaco File # RO4062

Re: Safety Recall - Rear Trailing Arms & U-Bolts - Revised Inspection Procedure

Dear Owner:

Monaco Coach Corporation recently sent out a Recall Notification form and letter regarding your Rear Suspension Trailing Arms and U-bolts. We have gained some new information to help reduce the overall effect of this recall on the consumer and the dealers.

If the coach is equipped with either Nuway or Rayco suspension this recall is not applicable, the recall is only on Roadmaster R-Way Gold suspension. If the coach Production Number is between 703422 and 708552, the U-bolts are okay; however, the Axle Shim and the Trailing Arm must still be inspected for the proper weld with no visual signs of cracking. You may do this inspection with the reference to Figure 1 below, or you may contact a local shop to perform the inspection. Contact Monaco Customer Service with any questions at 1-877-466-6226. If the welds are correct, you will only need to fill out the post card section (Lower Left Section 2) of the Customer Notification and Dealer Claim form sent previously. In Section 2, mark that the dealer (name) and/or yourself inspected the welds and that the welds are correct.

Once you have mailed back the Recall Notification Return Postcard (postage prepaid) to Monaco Coach Corporation your unit will be cleared from the recall.

Shim Weld Inspection

- Park the coach on a flat level surface. Turn the engine off, set the park brake and chock the wheels.
- Slide under the coach in front of the rear wheels.
- Locate the Axle shim between the 3-inch Trailing Arm Tube and the Lower U-bolt Plate (see Figure 1).

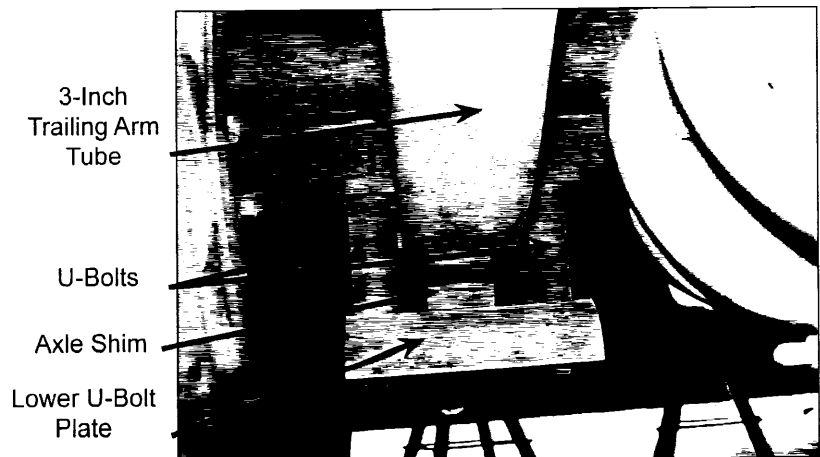


Figure 1

A. If the Axle Shim is welded on the upper side to the 3-inch Trailing Arm, the Trailing Arm needs to be replaced (see Figure 2a). If the Axle Shim is welded on the lower portion to the Lower U-bolt Plate, the Trailing Arm does not need to be replaced (see Figure 2b).

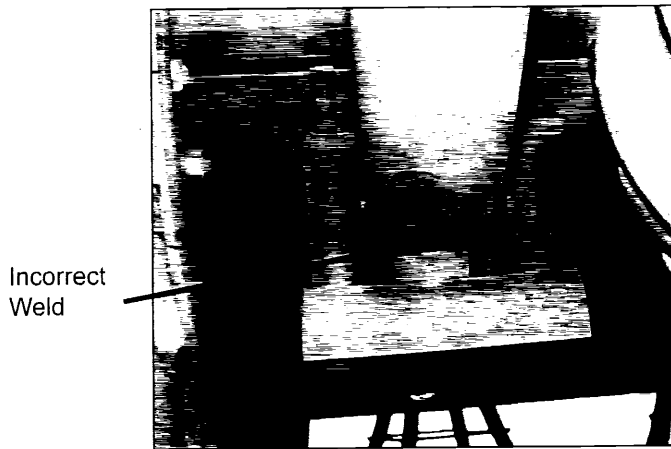


Figure 2a

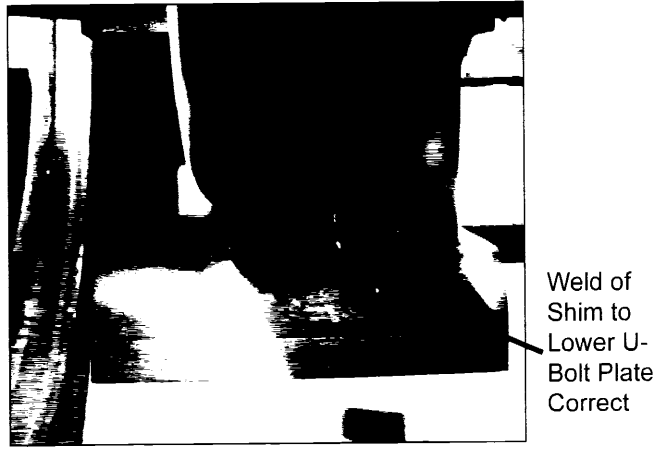


Figure 2b

B. If the weld is **correct** on the Axle Shim, inspect the 3-inch Trailing Arm Tube at the forward end of the Axle Shim for any signs of cracking on the Trailing Arm Tube.

- The Trailing Arm needs to be replaced if there are signs of cracking.
- If the Trailing Arm Tube needs to be replaced, contact your Dealer immediately so they may order parts and schedule your coach for repairs.
- If no sign of cracking is found, fill out a Customer Notification Claim form and return the completed form to Monaco Coach Corporation.

We apologize for any inconvenience that this may cause you, but your safety is very important to us.

Sincerely,